

# BAUELEMENTE BAU – Marktanalyse: Innentüren für den überregionalen Vertrieb

| Hersteller/Vertreiber                                   | Garant           | Garant           | Garant           | Garant           | Garant           | Garant      | Garant     | Garant           | Garant       | Garant                   | Garant                   | Garant                       | Garant                     | Garant         | Garant      | Garant          | Garant |
|---------------------------------------------------------|------------------|------------------|------------------|------------------|------------------|-------------|------------|------------------|--------------|--------------------------|--------------------------|------------------------------|----------------------------|----------------|-------------|-----------------|--------|
| Produktbezeichnung                                      | Norm             | Design           | Profil           | Profil/COMO      | Stil             | Massiv      | Ganzglas   | stumpfes Element | Schallschutz | Einbruchschutz           | Rauchschutz              | Brandschutz T30C (Typ FS-30) | Brandschutz T30C (Typ FSA) | Strahlenschutz | Wärmeschutz | Feucht-Nassraum |        |
| <b>I. Oberflächengestaltung/-gliederung</b>             |                  |                  |                  |                  |                  |             |            |                  |              |                          |                          |                              |                            |                |             |                 |        |
| a) Füllungen                                            |                  | ●                |                  |                  | ●                | ●           |            | ●                |              |                          |                          |                              |                            |                |             |                 |        |
| b) Kassetten                                            |                  |                  | ●                | ●                | ●                | ●           |            | ●                | ●            |                          |                          |                              |                            |                |             |                 |        |
| c) Glasausschnitte                                      | ●                | ●                | ●                | ●                | ●                | ●           |            | ●                | ●            |                          | ●                        | ●                            |                            | ●              |             |                 | ●      |
| d) Sprossenrahmen                                       | ●                |                  | ●                | ●                | ●                |             |            | ●                | ●            |                          | ●                        | ●                            |                            |                |             |                 |        |
| e) aufgesetzte Leisten                                  |                  | ●                |                  |                  | ●                |             |            | ●                | ●            | ●                        | ●                        | ●                            | ●                          | ●              | ●           | ●               | ●      |
| f) Intarsien                                            |                  | ●                |                  |                  |                  |             |            | ●                | ●            | ●                        | ●                        | ●                            |                            | ●              |             |                 |        |
| g) Sonstige                                             | 1-6              | 1,3,5,6          | 2,6              | 6                | 1,3-6            | 2,5,6       | 3          | 1-6              | 1-6          | 1-3,6                    | 1,3,5,6                  | 1-3,6                        | 1,3-6                      | 2,3,6          | 2,3,6       |                 |        |
| <b>II. Verfügbare Maße</b>                              |                  |                  |                  |                  |                  |             |            |                  |              |                          |                          |                              |                            |                |             |                 |        |
| a) DIN-Maße                                             | ●                | ●                | ●                | ●                | ●                | ●           | ●          | ●                | ●            | ●                        | ●                        | ●                            | ●                          | ●              | ●           | ●               | ●      |
| b) Sondermaße                                           | ●                | ●                | ●                | ●                | ●                | ●           | ●          | ●                | ●            | ●                        | ●                        | ●                            | ●                          | ●              | ●           | ●               | ●      |
| c) max. Größe                                           | 1250 x 2500      | 1235 x 2235      | 1235 x 2235      | 985 x 2110       | 1235 x 2235      | 1235 x 2235 | 959 x 2097 | 1209 x 2222      | 1235 x 2235  | 1110 x 2110              | 1110 x 2110              | 1235 x 2235                  | 1235 x 2110                | 1235 x 2235    | 985 x 2110  | 1235 x 2235     |        |
| d) min. Größe                                           | 450 x 1735       | 610 x 1735       | 610 x 1775       | 610 x 1985       | 610 x 1735       | 610 x 1735  | 584 x 1722 | 584 x 1722       | 610 x 1735   | 610 x 1735               | 610 x 1735               | 610 x 1735                   | 610 x 1735                 | 610 x 1735     | 610 x 1735  | 610 x 1735      |        |
| <b>III. Ausführungsformen</b>                           |                  |                  |                  |                  |                  |             |            |                  |              |                          |                          |                              |                            |                |             |                 |        |
| a) 2-flügelig                                           | ●                | ●                | ●                | ●                | ●                | ●           | ●          | ●                |              |                          | ●                        | ●                            |                            |                |             |                 | ●      |
| b) Schiebetüren                                         | ●                | ●                | ●                | ●                | ●                | ●           | ●          | ●                |              |                          |                          |                              |                            |                |             |                 | ●      |
| c) Oberblenden                                          | ●                | ●                | ●                |                  | ●                |             | ●          | ●                |              |                          | ●                        | ●                            | ●                          |                |             |                 | ●      |
| <b>IV. Oberflächen</b>                                  |                  |                  |                  |                  |                  |             |            |                  |              |                          |                          |                              |                            |                |             |                 |        |
| a) Furnier                                              | ●                | ●                |                  |                  | ●                |             |            | ●                | ●            | ●                        | ●                        | ●                            | ●                          | ●              | ●           | ●               | ●      |
| b) Lackiert                                             | ●                | ●                | ●                | ●                | ●                | ●           |            | ●                | ●            | ●                        | ●                        | ●                            | ●                          | ●              | ●           | ●               | ●      |
| c) HPL                                                  | ●                |                  |                  |                  |                  |             |            | ●                | ●            | ●                        | ●                        | ●                            | ●                          | ●              | ●           | ●               | ●      |
| d) CPL                                                  | ●                | ●                |                  |                  | ●                |             |            | ●                | ●            | ●                        | ●                        | ●                            | ●                          | ●              | ●           | ●               | ●      |
| e) Folie                                                | ●                |                  |                  |                  |                  |             |            | ●                | ●            | ●                        | ●                        | ●                            | ●                          | ●              | ●           | ●               | ●      |
| f) Sonstige                                             | 9                |                  |                  |                  |                  | 4           | 6          | 4,9              |              |                          |                          |                              |                            |                |             |                 |        |
| <b>V. Klimaklassen, Beanspruchungsgruppen nach RAL</b>  |                  |                  |                  |                  |                  |             |            |                  |              |                          |                          |                              |                            |                |             |                 |        |
|                                                         | I/N, II/S, III/S | I/N, II/S, III/S | I/N, II/S, III/S | I/N, II/S, III/S | I/N, II/S, III/S |             |            | I/N, II/S, III/S | II/S, III/S  | II/S, IV/E, III/S, III/E | II/S, IV/E, III/S, III/E | II/E, III/E                  | II/S, III/S                | II/S           | II/M        | II/S, III/S     |        |
| <b>VI. Zusatzfunktionen</b>                             |                  |                  |                  |                  |                  |             |            |                  |              |                          |                          |                              |                            |                |             |                 |        |
| a) Wärmeschutz (U-Wert)                                 | ●                | ●                | ●                | ●                | ●                | ●           |            | ●                | ●            | ●                        |                          |                              |                            |                |             |                 | 10     |
| b) Schallschutz                                         |                  | SK 1-3           | SK 1-3           | SK 3             | SK 1-3           |             |            | SK 1-2           | SK 1-3       | SK 1-3                   | SK 1-3                   | SK 1-3                       | SK 1                       |                |             |                 |        |
| c) Brandschutz                                          |                  | T30              | T30              |                  | T30              |             |            | T30              | T30          | T30                      | T30                      | T30                          | T30                        |                |             |                 |        |
| d) Einbruchhemmung (WK?)                                |                  | 1-3              | 1-3              |                  | 1-3              |             |            | 1-2              | 1-3          | 1-3                      | 1-2                      | 1-2                          | 1-2                        |                |             |                 |        |
| e) Strahlenschutz                                       |                  | ●                | ●                |                  | ●                |             |            |                  |              |                          |                          |                              |                            |                | ●           |                 |        |
| f) Nassraumeinsatz                                      |                  |                  |                  |                  |                  |             | ●          | ●                |              |                          |                          |                              |                            |                |             |                 | ●      |
| <b>VII. Eingesetzte Materialien</b>                     |                  |                  |                  |                  |                  |             |            |                  |              |                          |                          |                              |                            |                |             |                 |        |
| 1. Mittellage                                           |                  |                  |                  |                  |                  |             |            |                  |              |                          |                          |                              |                            |                |             |                 |        |
| a) Wabeneinlage                                         | ●                |                  |                  |                  |                  |             |            | ●                |              |                          |                          |                              |                            |                |             |                 | ●      |
| b) Röhrenspanstreifen                                   | ●                |                  |                  |                  |                  |             |            | ●                |              |                          |                          |                              |                            |                |             |                 |        |
| c) Vollspan <sup>1)</sup> , mehrschichtig <sup>2)</sup> | 1                | 1,2              | 1,2              | 1,2              | 1,2              |             |            | 1,2              | 1,2          | 1,2                      | 1,2                      | 1,2                          | 1                          | 1              |             |                 |        |
| d) Sandwich-Aufbau (Spezialeinlagen)                    |                  | ●                | ●                | ●                | ●                |             |            | ●                | ●            | ●                        | ●                        | ●                            |                            |                |             |                 |        |
| e) Vollholz                                             |                  |                  |                  |                  |                  | ●           |            |                  |              |                          |                          |                              |                            |                |             |                 |        |
| f) Hartschaumstoff                                      |                  |                  |                  |                  |                  |             |            |                  |              |                          |                          |                              |                            |                |             |                 |        |
| g) Sonstige                                             | 2                | 2                | 2                | 2                | 2                | 1           |            | 2                |              | 2                        |                          |                              |                            |                |             |                 |        |
| 2. Sperrschicht                                         |                  |                  |                  |                  |                  |             |            |                  |              |                          |                          |                              |                            |                |             |                 |        |
| a) Dünnschanplatte                                      | ●                | ●                | ●                | ●                | ●                |             |            | ●                |              |                          |                          |                              | ●                          | ●              | ●           | ●               | ●      |
| b) Hartfaserplatte                                      | ●                | ●                | ●                | ●                | ●                |             |            | ●                | ●            | ●                        | ●                        | ●                            | ●                          | ●              | ●           | ●               | ●      |
| c) Sperrholzplatte                                      |                  |                  |                  |                  |                  |             |            |                  |              |                          |                          |                              |                            |                |             |                 |        |
| d) MDF-Platte                                           | ●                | ●                | ●                | ●                | ●                |             |            | ●                | ●            | ●                        | ●                        | ●                            | ●                          | ●              | ●           | ●               | ●      |
| e) HDF-Platte                                           | ●                | ●                | ●                | ●                | ●                |             |            | ●                | ●            | ●                        | ●                        | ●                            | ●                          | ●              | ●           | ●               | ●      |
| f) Sonstige                                             |                  |                  |                  |                  |                  | 1           |            |                  |              |                          |                          |                              |                            |                |             |                 |        |
| 3. Rahmen                                               |                  |                  |                  |                  |                  |             |            |                  |              |                          |                          |                              |                            |                |             |                 |        |
| a) Massivholz                                           | ●                | ●                | ●                | ●                | ●                | ●           |            | ●                | ●            | ●                        | ●                        | ●                            | ●                          | ●              | ●           | ●               | ●      |
| b) MDF                                                  | ●                | ●                | ●                | ●                | ●                |             |            | ●                | ●            | ●                        | ●                        | ●                            | ●                          | ●              | ●           | ●               | ●      |
| c) Multiplex                                            | ●                | ●                | ●                | ●                | ●                |             |            | ●                | ●            | ●                        | ●                        | ●                            | ●                          | ●              | ●           | ●               | ●      |
| d) Tischlerplatte                                       |                  |                  |                  |                  |                  |             |            |                  |              |                          |                          |                              |                            |                |             |                 |        |
| e) Spanplatte                                           |                  |                  |                  |                  |                  |             |            |                  |              |                          |                          |                              |                            |                |             |                 |        |
| f) Sonstige                                             | 3,6              | 3,6              | 3                | 3                | 3,6              |             |            | 3,6              | 3,6          | 3                        | 3                        | 3,6                          | 3                          | 3              | 3,6         | 4,5             |        |

VII – Sperrschicht – Sonstige

1 – Massiv 4 – MDF Deck  
2 – Massivdeck 5 – Multiplexplatte  
3 – Vollspandeck

VII – Rahmen – Sonstige

1 – Profil 4 – Kunststoff  
2 – Hartfaser 5 – PU-Rahmen  
3 – Stabilisatoren 6 – Massivholzanker

7 – Massivlamellen  
8 – Stäbchenplatte

\* Zarge nur in HPL oder streichfähig



# BAUELEMENTE BAU – Marktanalyse: Innentüren für den überregionalen Vertrieb

| Hersteller/Vertreiber                                   | Herholz               | Herholz      | Herholz               | Herholz      | Herholz         | Herholz             | Herholz              | Herholz                           | Hilzinger | Hilzinger | Hilzinger | Hilzinger | Hilzinger | Jeld-Wen<br>Klissgaard |
|---------------------------------------------------------|-----------------------|--------------|-----------------------|--------------|-----------------|---------------------|----------------------|-----------------------------------|-----------|-----------|-----------|-----------|-----------|------------------------|
|                                                         | Ganzglas              | Schiebetüren | Brand-<br>Rauchschutz | Schallschutz | Klimastabilität | Nass-<br>Feuchtraum | Einbruch-<br>hemmung | Beschusshemmung<br>Strahlenschutz |           |           |           |           |           |                        |
| <b>I. Oberflächengestaltung/-gliederung</b>             |                       |              |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |
| a) Füllungen                                            |                       |              | ●                     | ●            | ●               | ●                   | ●                    | ●                                 | ●         |           |           |           |           | ●                      |
| b) Kassetten                                            |                       |              |                       |              |                 |                     |                      |                                   |           | ●         |           |           |           | ●                      |
| c) Glasausschnitte                                      |                       | ●            | ●                     | ●            | ●               | ●                   | ●                    | ●                                 | ●         | ●         | ●         | ●         | ●         | ●                      |
| d) Sprossenrahmen                                       |                       | ●            | ●                     | ●            | ●               |                     |                      |                                   | ●         | ●         | ●         | ●         | -/●       | ●                      |
| e) aufgesetzte Leisten                                  |                       | ●            | ●                     | ●            | ●               | ●                   | ●                    | ●                                 |           |           |           |           |           |                        |
| f) Intarsien                                            |                       | ●            |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |
| g) Sonstige                                             |                       |              |                       |              |                 |                     |                      |                                   |           | ●         | ●         |           |           |                        |
| <b>II. Verfügbare Maße</b>                              |                       |              |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |
| a) DIN-Maße                                             | ●                     | ●            | ●                     | ●            | ●               | ●                   | ●                    | ●                                 | ●         | ●         | ●         | ●         | ●         | ●                      |
| b) Sondermaße                                           | ●                     | ●            | ●                     | ●            | ●               | ●                   | ●                    | ●                                 | ●         | ●         | ●         | ●         | ●         | ●                      |
| c) max. Größe                                           | 1100 x 2320<br>(2500) | 1600<br>4500 | 1460<br>3200          | 1600<br>4500 | 1270<br>2500    | 1360<br>2700        | 1100<br>2230         |                                   | 2500      |           |           |           |           | 1235<br>x<br>2110      |
| d) min. Größe                                           | 610 x 1860            | 510<br>1735  | 610<br>1735           | 610<br>1735  | 610<br>1860     | 610<br>18+60        | 610<br>1860          |                                   | 1935      | 1500      |           |           |           | 610<br>x<br>1700       |
| <b>III. Ausführungsformen</b>                           |                       |              |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |
| a) 2-flügelig                                           | ●                     | ●            | ●                     | ●            | ●               | ●                   | ●                    | ●                                 | ●         |           | ●         |           | ●         | ●                      |
| b) Schiebetüren                                         | ●                     | ●            |                       |              |                 |                     |                      |                                   |           |           |           |           | -/●       | ●                      |
| c) Oberblenden                                          |                       |              | ●                     | ●            | ●               | ●                   | ●                    | ●                                 |           |           |           |           | ●         | ●                      |
| <b>IV. Oberflächen</b>                                  |                       |              |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |
| a) Furnier                                              |                       | ●            | ●                     | ●            | ●               |                     | ●                    | ●                                 |           |           |           |           |           | ●                      |
| b) Lackiert                                             |                       | ●            | ●                     | ●            | ●               |                     | ●                    | ●                                 |           |           |           |           |           | ●                      |
| c) HPL                                                  |                       |              | ●                     | ●            | ●               | ●                   | ●                    | ●                                 |           |           |           |           |           |                        |
| d) CPL                                                  |                       | ●            | ●                     | ●            | ●               |                     | ●                    | ●                                 |           |           |           |           |           |                        |
| e) Folie                                                |                       | ●            |                       | ●            | ●               |                     | ●                    | ●                                 |           |           |           |           |           |                        |
| f) Sonstige                                             | 6                     |              |                       |              |                 |                     |                      |                                   | ●         | ●         | ●         | ●         | ●         | 1,4,9/-                |
| <b>V. Klimaklassen, Beanspruchungsgruppen nach RAL</b>  |                       |              |                       |              | I-III           |                     |                      |                                   |           |           |           |           | 3         |                        |
| <b>VI. Zusatzfunktionen</b>                             |                       |              |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |
| a) Wärmeschutz (U-Wert)                                 |                       |              | ●                     | ●            | ●               |                     |                      |                                   |           |           |           |           |           |                        |
| b) Schallschutz                                         |                       |              | ●                     | ●            |                 |                     |                      | ●                                 |           |           |           | ●         |           | -/●                    |
| c) Brandschutz                                          |                       |              | T30/<br>T90           |              |                 |                     |                      |                                   |           |           |           | ●         |           |                        |
| d) Einbruchhemmung (WK?)                                |                       |              |                       |              |                 |                     |                      | WKI-II                            |           |           |           | ●         |           |                        |
| e) Strahlenschutz                                       |                       |              |                       |              |                 |                     |                      |                                   |           |           |           | ●         |           | -/●                    |
| f) Nassraumeinsatz                                      |                       |              |                       |              |                 | ●                   |                      |                                   |           |           |           |           |           |                        |
| <b>VII. Eingesetzte Materialien</b>                     |                       |              |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |
| <b>1. Mittellage</b>                                    |                       |              |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |
| a) Wabeneinlage                                         |                       | ●            |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |
| b) Röhrenspanstreifen                                   |                       | ●            |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |
| c) Vollspan <sup>1)</sup> , mehrschichtig <sup>2)</sup> |                       | ●            | ●                     | ●            | ●               |                     |                      |                                   | ●         | ●         | ●         | ●         |           | ●                      |
| d) Sandwich-Aufbau (Spezialeinlagen)                    |                       | ●            |                       | ●            |                 |                     |                      | ●                                 |           |           |           |           |           | ●                      |
| e) Vollholz                                             |                       |              |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |
| f) Hartschaumstoff                                      |                       |              |                       |              |                 | ●                   |                      |                                   |           |           |           |           |           |                        |
| g) Sonstige                                             |                       | 7            |                       |              |                 |                     |                      |                                   |           |           |           |           |           | 1                      |
| <b>2. Sperrschicht</b>                                  |                       |              |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |
| a) Dünnschanplatte                                      |                       | ●            |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |
| b) Hartfaserplatte                                      |                       | ●            | ●                     | ●            | ●               | ●                   | ●                    | ●                                 |           |           |           |           |           | -/●                    |
| c) Sperrholzplatte                                      |                       | ●            |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |
| d) MDF-Platte                                           |                       | ●            |                       |              |                 |                     |                      |                                   |           |           |           |           |           | -/●                    |
| e) HDF-Platte                                           |                       |              |                       |              |                 |                     |                      |                                   | ●         | ●         | ●         | ●         | ●         | -/●                    |
| f) Sonstige                                             |                       |              |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |
| <b>3. Rahmen</b>                                        |                       |              |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |
| a) Massivholz                                           |                       | ●            | ●                     | ●            | ●               | ●                   | ●                    | ●                                 | ●         | ●         | ●         | ●         | ●         | ●                      |
| b) MDF                                                  |                       | ●            |                       |              |                 |                     |                      |                                   |           |           |           |           |           | -/●                    |
| c) Multiplex                                            |                       |              |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |
| d) Tischlerplatte                                       |                       |              |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |
| e) Spanplatte                                           |                       | ●            | ●                     | ●            | ●               | ●                   | ●                    | ●                                 |           |           |           |           |           |                        |
| f) Sonstige                                             |                       |              |                       |              |                 |                     |                      |                                   |           |           |           |           |           |                        |

**I – Oberflächen – Sonstige**

- 1 – Einleger
- 2 – Eingefräste Rillen
- 3 – Applikationen
- 4 – Rund-/Segmentbogen
- 5 – Querriese
- 6 – Rundkanten
- 7 – Karmies

**IV – Oberflächen – Sonstige**

- 1 – geölt
- 2 – gebürstet
- 3 – gewachst
- 4 – Massivholz
- 5 – Linoleum
- 6 – Siebdruck
- 7 – Kunststoff
- 8 – Granit
- 9 – roh

- 10 – Karat
- 11 – Melamin KT beschichtet
- 12 – Multiplex

**VII – Mittellage – Sonstige**

- 1 – Massivholz
- 2 – Röhrenspanplatte
- 3 – Massivanleimer
- 4 – ComTür – Spezialeinlage
- 5 – Delignit
- 6 – Vano Stegeinlage
- 7 – Stäbchenplatte



# BAUELEMENTE BAU – Marktanalyse: Innentüren für den überregionalen Vertrieb

| Hersteller/Vertreiber                                   | Joro           | Joro           | Joro         | Joro                                | Joro                         | Joro                         | Joro                        | Kleine Türen-<br>manufaktur<br>KTM GmbH | Köhnelein  | Köhnelein | Köhnelein   | Köhnelein | Köhnelein                                | Köhnelein   |
|---------------------------------------------------------|----------------|----------------|--------------|-------------------------------------|------------------------------|------------------------------|-----------------------------|-----------------------------------------|------------|-----------|-------------|-----------|------------------------------------------|-------------|
| Produkt-<br>bezeichnung                                 | RS-1 DIN 18095 | RS-2 DIN 18095 | WK-1<br>WK-2 | F 30 Verglasung<br>F 30 Silikonfuge | T 90-1 DIN 4102<br>EN 1634-1 | T 90-2 DIN 4102<br>EN 1634-1 | T 90-2 Klapppe<br>EN 1634-1 | CUBE + RE-CUBE<br>Innentürsysteme       | Innentüren | Stüttüren | Designtüren | Top Reno  | WE-Türen/<br>Multifunktions-<br>elemente | Novum Türen |
| <b>I. Oberflächengestaltung/-gliederung</b>             |                |                |              |                                     |                              |                              |                             |                                         |            |           |             |           |                                          |             |
| a) Füllungen                                            | ●              | ●              |              |                                     |                              |                              |                             |                                         | ●          | ●         | ●           | ●         |                                          |             |
| b) Kassetten                                            | ●              | ●              |              |                                     |                              |                              |                             |                                         | ●          | ●         | ●           | ●         |                                          |             |
| c) Glasausschnitte                                      | ●              | ●              |              | ●                                   | ●                            | ●                            | ●                           | ●                                       | ●          | ●         | ●           | ●         |                                          | ●           |
| d) Sprossenrahmen                                       | ●              | ●              |              | ●                                   | ●                            | ●                            | ●                           |                                         | ●          | ●         | ●           | ●         |                                          | ●           |
| e) aufgesetzte Leisten                                  | ●              | ●              | ●            | ●                                   | ●                            | ●                            | ●                           |                                         | ●          | ●         | ●           | ●         | ●                                        | ●           |
| f) Intarsien                                            | ●              | ●              | ●            |                                     | ●                            | ●                            | ●                           |                                         | ●          |           | ●           |           |                                          |             |
| g) Sonstige                                             | ●              | ●              | ●            | ●                                   | ●                            | ●                            | ●                           | 1,2,3                                   | ●          |           | ●           | ●         |                                          |             |
| <b>II. Verfügbare Maße</b>                              |                |                |              |                                     |                              |                              |                             |                                         |            |           |             |           |                                          |             |
| a) DIN-Maße                                             | ●              | ●              | ●            |                                     | ●                            | ●                            |                             | ●                                       | ●          | ●         | ●           | ●         | ●                                        | ●           |
| b) Sondermaße                                           | ●              | ●              | ●            |                                     | ●                            | ●                            | ●                           | ●                                       | ●          | ●         | ●           | ●         | ●                                        | ●           |
| c) max. Größe                                           | 2400<br>5000   | 5000<br>5000   | 1250<br>3000 | unbe-<br>schränkt<br>5000<br>3000   | 1500<br>4500                 | 3150<br>4250                 | 1000<br>1500                | 3200                                    |            |           |             |           |                                          |             |
| d) min. Größe                                           | 625<br>1750    | 1250<br>1750   | 625<br>1750  | 500<br>500                          | 625<br>1750                  | 1250<br>1750                 | 500<br>500                  | 800                                     |            |           |             |           |                                          |             |
| <b>III. Ausführungsformen</b>                           |                |                |              |                                     |                              |                              |                             |                                         |            |           |             |           |                                          |             |
| a) 2-flügelig                                           |                | ●              |              |                                     |                              | ●                            |                             | ●                                       | ●          | ●         | ●           | ●         |                                          | ●           |
| b) Schiebetüren                                         |                |                |              |                                     |                              |                              |                             | ●/-                                     | ●          | ●         |             | ●         |                                          | ●           |
| c) Oberblenden                                          | ●              | ●              |              |                                     | ●                            | ●                            |                             | ●                                       | ●          |           |             |           |                                          | ●           |
| <b>IV. Oberflächen</b>                                  |                |                |              |                                     |                              |                              |                             |                                         |            |           |             |           |                                          |             |
| a) Furnier                                              | ●              | ●              | ●            | ●                                   | ●                            | ●                            | ●                           | ●                                       | ●          | ●         | ●           | ●         | ●                                        | ●           |
| b) Lackiert                                             | ●              | ●              | ●            | ●                                   | ●                            | ●                            | ●                           | ●                                       | ●          | ●         | ●           | ●         | ●                                        | ●           |
| c) HPL                                                  | ●              | ●              | ●            | ●                                   | ●                            | ●                            | ●                           |                                         | ●          |           | ●           |           | ●                                        | ●           |
| d) CPL                                                  | ●              | ●              | ●            | ●                                   | ●                            | ●                            | ●                           |                                         | ●          |           | ●           |           | ●                                        | ●           |
| e) Folie                                                | ●              | ●              | ●            | ●                                   | ●                            | ●                            | ●                           |                                         | ●          |           | ●           |           | ●                                        | ●           |
| f) Sonstige                                             | ●              | ●              | ●            | ●                                   | ●                            | ●                            | ●                           | 5,6                                     | 1-7        | 4         | 1-7         | 1-7       | 6                                        |             |
| <b>V. Klimaklassen, Beanspruchungsgruppen nach RAL</b>  |                |                |              |                                     |                              |                              |                             | II/III                                  |            |           |             |           |                                          | ●           |
| <b>VI. Zusatzfunktionen</b>                             |                |                |              |                                     |                              |                              |                             |                                         |            |           |             |           |                                          |             |
| a) Wärmeschutz (U-Wert)                                 |                |                |              |                                     |                              |                              |                             |                                         | ●          | ●         | ●           | ●         | ●                                        | ●           |
| b) Schallschutz                                         | ●              | ●              | ●            | ●                                   | ●                            | ●                            | ●                           |                                         | ●          | ●         | ●           | ●         | ●                                        | ●           |
| c) Brandschutz                                          | ●              | ●              | ●            | ●                                   | ●                            | ●                            | ●                           |                                         |            |           |             |           | ●                                        |             |
| d) Einbruchhemmung (WK?)                                | ●              | ●              | ●            |                                     | ●                            | ●                            | ●                           | WK2/-                                   |            |           |             | ●         | ●                                        |             |
| e) Strahlenschutz                                       |                |                |              |                                     |                              |                              |                             | ●                                       |            |           |             |           |                                          |             |
| f) Nassraumeinsatz                                      |                |                |              |                                     |                              |                              |                             |                                         |            |           |             |           |                                          |             |
| <b>VII. Eingesetzte Materialien</b>                     |                |                |              |                                     |                              |                              |                             |                                         |            |           |             |           |                                          |             |
| 1. Mittellage                                           |                |                |              |                                     |                              |                              |                             |                                         |            |           |             |           |                                          |             |
| a) Wabeneinlage                                         |                |                |              |                                     |                              |                              |                             |                                         | ●          | ●         | ●           | ●         |                                          |             |
| b) Röhrenspanstreifen                                   |                |                |              |                                     |                              |                              |                             |                                         | ●          | ●         | ●           | ●         |                                          | ●           |
| c) Vollspan <sup>1)</sup> , mehrschichtig <sup>2)</sup> | ●              | ●              | ●            |                                     |                              |                              |                             | ●                                       | 1)         | 1)        | 1)          | 1)        | 1)2)                                     | 1)2)        |
| d) Sandwich-Aufbau (Spezialeinlagen)                    | ●              | ●              | ●            |                                     | ●                            | ●                            | ●                           | ●                                       | ●          | ●         |             | ●         | ●                                        |             |
| e) Vollholz                                             | ●              | ●              |              |                                     |                              |                              |                             | ●                                       |            |           |             |           |                                          |             |
| f) Hartschaumstoff                                      |                |                |              |                                     |                              |                              |                             |                                         |            |           |             |           |                                          |             |
| g) Sonstige                                             |                |                |              |                                     |                              |                              |                             | 2                                       | ●          | ●         |             | ●         | ●                                        | ●           |
| 2. Sperrschicht                                         |                |                |              |                                     |                              |                              |                             |                                         | ●          | ●         |             | ●         | ●                                        | ●           |
| a) Dünnschichtplatte                                    | ●              | ●              | ●            |                                     |                              |                              |                             | ●                                       | ●          | ●         |             | ●         | ●                                        | ●           |
| b) Hartfaserplatte                                      |                |                |              |                                     |                              |                              |                             |                                         | ●          | ●         |             | ●         | ●                                        | ●           |
| c) Sperrholzplatte                                      |                |                |              |                                     |                              |                              |                             |                                         |            |           |             |           | ●                                        | ●           |
| d) MDF-Platte                                           |                |                |              |                                     |                              |                              |                             |                                         |            |           |             |           | ●                                        | ●           |
| e) HDF-Platte                                           | ●              | ●              | ●            |                                     | ●                            | ●                            | ●                           | ●                                       | ●          | ●         | ●           | ●         |                                          |             |
| f) Sonstige                                             |                |                |              |                                     |                              |                              |                             |                                         |            |           |             |           |                                          |             |
| 3. Rahmen                                               |                |                |              |                                     |                              |                              |                             |                                         |            |           |             |           |                                          |             |
| a) Massivholz                                           | ●              | ●              | ●            | ●                                   |                              |                              |                             | ●                                       | ●          | ●         |             | ●         | ●                                        | ●           |
| b) MDF                                                  | ●              | ●              | ●            |                                     |                              |                              |                             | ●                                       |            |           |             |           |                                          |             |
| c) Multiplex                                            | ●              | ●              | ●            | ●                                   |                              |                              |                             | ●                                       |            |           |             |           |                                          |             |
| d) Tischlerplatte                                       | ●              | ●              | ●            | ●                                   |                              |                              |                             |                                         |            |           |             |           |                                          |             |
| e) Spanplatte                                           |                |                |              |                                     |                              |                              |                             |                                         |            |           |             |           |                                          |             |
| f) Sonstige                                             |                |                |              |                                     |                              |                              |                             | 3,5,7                                   |            |           |             |           |                                          |             |

**I – Oberflächen – Sonstige**

- 1 – Einleger
- 2 – Eingefräste Rillen
- 3 – Applikationen
- 4 – Rund-/Segmentbogen
- 5 – Querfrieße
- 6 – Rundkanten
- 7 – Karnies

**IV – Oberflächen – Sonstige**

- 1 – geölt
- 2 – gebürstet
- 3 – gewachst
- 4 – Massivholz
- 5 – Linoleum
- 6 – Siebdruck
- 7 – Kunststoff
- 8 – Granit
- 9 – roh

- 10 – Karat
- 11 – Melamin KT beschichtet
- 12 – Multiplex

**VII – Mittellage – Sonstige**

- 1 – Massivholz
- 2 – Röhrenspanplatte
- 3 – Massivanleimer
- 4 – ComTür – Spezialeinlage
- 5 – Delignit
- 6 – Vano Stegeinlage
- 7 – Stäbchenplatte



# BAUELEMENTE BAU – Marktanalyse: Innentüren für den überregionalen Vertrieb

| Hersteller/Vertreiber                                   | Mosel Türen | Mosel Türen | Mosel Türen  | Mosel Türen    | Prüm        | Prüm        | Prüm        | Prüm        | Prüm       | Prüm        | Prüm       | Prüm        | Prüm        | Prüm        | Prüm        | Prüm        | Prüm        | Prüm        |          |
|---------------------------------------------------------|-------------|-------------|--------------|----------------|-------------|-------------|-------------|-------------|------------|-------------|------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|----------|
|                                                         | Plano       | Landhaus    | Antik Lignum | d door/ s door |             |             |             |             |            |             |            |             |             |             |             |             |             |             | Standard |
| <b>I. Oberflächengestaltung/-gliederung</b>             |             |             |              |                |             |             |             |             |            |             |            |             |             |             |             |             |             |             |          |
| a) Füllungen                                            |             |             |              |                |             | ●           | ●           |             |            |             |            |             |             |             |             |             |             |             |          |
| b) Kassetten                                            |             |             |              |                |             | ●           | ●           | ●           | ●          | ●           |            |             |             |             |             |             |             |             |          |
| c) Glasausschnitte                                      | ●           | ●           | ●            |                | ●           | ●           | ●           | ●           | ●          | ●           | ●          | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●        |
| d) Sprossenrahmen                                       |             | ●           | ●/-          |                | ●           | ●           | ●           | ●           | ●          | ●           | ●          | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●        |
| e) aufgesetzte Leisten                                  |             |             | ●/-          |                |             | ●           |             |             |            |             |            |             |             |             |             |             |             |             |          |
| f) Intarsien                                            | ●           |             |              | ●              |             |             |             |             |            |             |            |             |             | ●           | ●           | ●           | ●           | ●           | ●        |
| g) Sonstige                                             | 1,2         |             | -/6          | 1,3            |             |             |             |             |            |             | Prägung    |             |             |             |             |             |             |             |          |
| <b>II. Verfügbare Maße</b>                              |             |             |              |                |             |             |             |             |            |             |            |             |             |             |             |             |             |             |          |
| a) DIN-Maße                                             | ●           | ●           | ●            | ●              | ●           | ●           | ●           | ●           | ●          | ●           | ●          | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●        |
| b) Sondermaße                                           |             |             |              |                |             |             |             |             |            |             |            |             |             |             |             |             |             |             |          |
| c) max. Größe                                           | 985 x 2110  | 985 x 2110  | 985 x 2110   | 985 x 2110     | 1235 x 2235 | 1235 x 2235 | 1235 x 2235 | 1235 x 2110 | 985 x 2110 | 1110 x 2235 | 985 x 2110 | 1235 x 2235 | 1235 x 2235 | 1235 x 2235 | 1235 x 2235 | 1235 x 2235 | 1235 x 2235 | 1235 x 2235 |          |
| d) min. Größe                                           | 610 x 1985  | 610 x 1985  | 610 x 1985   | 610 x 1985     | 450 x 1735  | 610 x 1735  | 610 x 1735  | 610 x 1735  | 610 x 1985 | 610 x 1735  | 610 x 1735 | 610 x 1735  | 610 x 1735  | 610 x 1735  | 610 x 1735  | 610 x 1735  | 610 x 1735  | 610 x 1735  |          |
| <b>III. Ausführungsformen</b>                           |             |             |              |                |             |             |             |             |            |             |            |             |             |             |             |             |             |             |          |
| a) 2-flügelig                                           | ●           | ●           | ●            |                | ●           | ●           | ●           | ●           | ●          | ●           | ●          | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●        |
| b) Schiebetüren                                         | ●           | ●           | ●            |                | ●           | ●           | ●           | ●           | ●          | ●           | ●          | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●        |
| c) Oberblenden                                          |             |             | ●/-          |                | ●           | ●           | ●           | ●           | ●          | ●           | ●          | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●        |
| <b>IV. Oberflächen</b>                                  |             |             |              |                |             |             |             |             |            |             |            |             |             |             |             |             |             |             |          |
| a) Furnier                                              | ●           |             | ●            |                | ●           | ●           | ●           | ●           | ●          | ●           | ●          | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●        |
| b) Lackiert                                             | ●           |             |              | ●              | ●           | ●           | ●           | ●           | ●          | ●           | ●          | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●        |
| c) HPL                                                  |             |             |              |                | ●           | ●           | ●           | ●           | ●          | ●           | ●          | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●        |
| d) CPL                                                  | ●           |             | -/●          |                | ●           | ●           | ●           | ●           | ●          | ●           | ●          | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●        |
| e) Folie                                                |             |             |              |                | ●           | ●           | ●           | ●           | ●          | ●           | ●          | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●        |
| f) Sonstige                                             | 6           | 4           | -/6          |                |             |             | massiv      |             |            |             |            |             |             |             |             |             |             |             | massiv   |
| <b>V. Klimaklassen, Beanspruchungsgruppen nach RAL</b>  |             |             |              |                | -/III       | -/III       |             | -/III       | -/II       | -/III       | -/III      | -/III       | -/III       | -/III       | -/III       | -/III       | -/III       | -/III       |          |
| <b>VI. Zusatzfunktionen</b>                             |             |             |              |                |             |             |             |             |            |             |            |             |             |             |             |             |             |             |          |
| a) Wärmeschutz (U-Wert)                                 |             |             |              |                |             |             |             |             |            |             |            |             |             |             |             |             |             |             |          |
| b) Schallschutz                                         |             |             | ●            |                |             | SK1-2       |             |             |            | -/SK1-3     | -/SK1-3    | -/SK1-3     | -/SK1-3     | -/SK1-3     | -/SK1-3     | -/SK1-3     | -/SK1-3     | -/SK1-3     | -/SK1-3  |
| c) Brandschutz                                          |             |             |              |                |             | -/T30       |             |             |            | -/T30       | -/T30      | -/T30       | -/T30       | -/T30       | -/T30       | -/T30       | -/T30       | -/T30       | -/T30    |
| d) Einbruchhemmung (WK?)                                |             |             | ●            |                |             | -/WK1-3     |             |             |            | -/WK1-3     | -/WK1-3    | -/WK1-3     | -/WK1-3     | -/WK1-3     | -/WK1-3     | -/WK1-3     | -/WK1-3     | -/WK1-3     | -/WK1-3  |
| e) Strahlenschutz                                       |             |             |              |                |             | Blei 1-2    | Blei 1-2    |             |            |             |            |             |             |             |             |             |             |             |          |
| f) Nassraumeinsatz                                      |             |             |              |                |             | ●           | ●           | ●           | ●          | ●           | ●          | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●        |
| <b>VII. Eingesetzte Materialien</b>                     |             |             |              |                |             |             |             |             |            |             |            |             |             |             |             |             |             |             |          |
| 1. Mittellage                                           |             |             |              |                |             |             |             |             |            |             |            |             |             |             |             |             |             |             |          |
| a) Wabeneinlage                                         |             |             |              |                | ●           |             |             |             |            |             |            |             |             |             |             |             |             |             |          |
| b) Röhrenspanstreifen                                   |             |             |              |                | ●           | ●           |             |             |            |             |            |             |             |             |             |             |             |             |          |
| c) Vollspan <sup>1)</sup> , mehrschichtig <sup>2)</sup> | ●           |             | ●            |                | 1           | 1           |             |             |            | 1           | 1          | 1           | 1           | 1           | 1           | 1           | 1           | 1           | 1        |
| d) Sandwich-Aufbau (Spezialeinlagen)                    |             |             |              | ●              | ●           | ●           |             | ●           | ●          | ●           | ●          | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●        |
| e) Vollholz                                             |             | ●           |              |                |             |             | ●           |             |            |             |            |             |             |             |             |             |             |             | ●        |
| f) Hartschaumstoff                                      |             |             |              |                |             |             |             |             |            |             | ●          | ●           |             |             |             |             |             |             |          |
| g) Sonstige                                             | 2           |             | 2            | 2              | 2           | 2           | MDF         |             | 2          | 2           | 2          | 2           | 2           | 2           | 2           | 2           | 2           | 2           | 2        |
| 2. Sperrschicht                                         |             |             |              |                |             |             |             |             |            |             |            |             |             |             |             |             |             |             |          |
| a) Dünnschanplatte                                      | ●           |             | ●            |                | ●           | ●           |             |             |            |             |            |             |             | ●           | ●           | ●           | ●           | ●           | ●        |
| b) Hartfaserplatte                                      |             |             |              |                |             |             |             |             |            |             |            |             |             |             |             |             |             |             |          |
| c) Sperrholzplatte                                      |             |             |              |                |             |             |             |             |            |             |            |             |             |             |             |             |             |             |          |
| d) MDF-Platte                                           |             |             |              |                | ●           | ●           |             | ●           |            | ●           | ●          | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●        |
| e) HDF-Platte                                           | ●           |             | -/●          | ●              | ●           | ●           |             | ●           |            | ●           | ●          | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●        |
| f) Sonstige                                             |             |             |              |                |             |             |             |             |            |             |            |             |             |             |             |             |             |             |          |
| 3. Rahmen                                               |             |             |              |                |             |             |             |             |            |             |            |             |             |             |             |             |             |             |          |
| a) Massivholz                                           |             | ●           |              |                |             |             |             | ●           |            |             |            |             |             |             |             |             |             |             | ●        |
| b) MDF                                                  | ●           |             | ●            | ●              | ●           | ●           |             | ●           | ●          | ●           | ●          | ●           | ●           | ●           | ●           | ●           | ●           | ●           | ●        |
| c) Multiplex                                            |             |             | ●            |                |             |             |             |             |            |             |            |             |             |             |             |             |             |             |          |
| d) Tischlerplatte                                       |             |             |              |                |             |             |             |             |            |             |            |             |             |             |             |             |             |             |          |
| e) Spanplatte                                           |             |             |              |                |             |             |             |             |            |             |            |             |             |             |             |             |             |             |          |
| f) Sonstige                                             |             |             | 7            | 3              |             |             |             |             |            |             |            |             |             |             |             |             |             |             |          |

\* Rauchschutz

I – Oberflächen – Sonstige

1 – Einleger  
2 – Eingefräste Rillen  
3 – Applikationen  
4 – Rund-/Segmentbogen  
5 – Querfrieße  
6 – Rundkanten  
7 – Karnies

IV – Oberflächen – Sonstige

1 – geölt  
2 – gebürstet  
3 – gewachst  
4 – Massivholz  
5 – Linoleum  
6 – Siebdruck  
7 – Kunststoff  
8 – Granit  
9 – roh

10 – Karat  
11 – Melamin KT beschichtet  
12 – Multiplex

VII – Mittellage – Sonstige

1 – Massivholz  
2 – Röhrenspanplatte  
3 – Massivanleimer  
4 – ComTür – Spezialeinlage  
5 – Delignit  
6 – Vano Stegeinlage  
7 – Stäbchenplatte



# BAUELEMENTE BAU – Marktanalyse: Innentüren für den überregionalen Vertrieb

| Hersteller/Vertreiber                                   | Schörghuber<br>Speziattüren<br>GmbH | Schörghuber<br>Speziattüren<br>GmbH | Schörghuber<br>Speziattüren<br>GmbH | Schörghuber<br>Speziattüren<br>GmbH | Schörghuber<br>Speziattüren<br>GmbH | Schörghuber<br>Speziattüren<br>GmbH | Schörghuber<br>Speziattüren<br>GmbH | Schörghuber<br>Speziattüren<br>GmbH | Schörghuber<br>Speziattüren<br>GmbH | Schörghuber<br>Speziattüren<br>GmbH | Schörghuber<br>Speziattüren<br>GmbH | Schörghuber<br>Speziattüren<br>GmbH   | Schörghuber<br>Speziattüren<br>GmbH | Schörghuber<br>Speziattüren<br>GmbH | Schörghuber<br>Speziattüren<br>GmbH | Schörghuber<br>Speziattüren<br>GmbH |                         |
|---------------------------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|---------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------|
| Produkt-<br>bezeichnung                                 | T 30-1                              | T 30-1<br>T 30-2<br>Nassraum        | T 30-1<br>Schiebetür                | T 30-1<br>Slimline                  | T 30-2                              | RS-1 + RS-2<br>Slimline             | RS-1<br>Kippflügel                  | RS-2<br>gegenläufig                 | F 30-1<br>Kippflügel                | G 30<br>Verglasung                  | F 30<br>Verglasung                  | F 30 / F 90<br>Verglasung<br>Ganzglas | F 90<br>Verglasung                  | SD 32-1<br>SD 32-2                  | SD 32-1<br>SD 32-2<br>Slimline      | SD 37-1<br>SD 37-2                  |                         |
| <b>I. Oberflächengestaltung/-gliederung</b>             |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| a) Füllungen                                            | ●                                   | ●                                   | ●                                   |                                     | ●                                   |                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                       |
| b) Kassetten                                            | ●                                   | ●                                   | ●                                   |                                     | ●                                   |                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                       |
| c) Glasausschnitte                                      | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                       |
| d) Sprossenrahmen                                       | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                       |
| e) aufgesetzte Leisten                                  | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                       |
| f) Intarsien                                            | ●                                   |                                     | ●                                   |                                     | ●                                   |                                     |                                     | ●                                   |                                     |                                     |                                     |                                       |                                     | ●                                   |                                     | ●                                   |                         |
| g) Sonstige                                             | ●                                   | ●                                   | ●                                   |                                     | ●                                   | ●                                   |                                     | ●                                   |                                     | ●                                   | ●                                   | ●                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                       |
| <b>II. Verfügbare Maße</b>                              |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| a) DIN-Maße                                             | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                       |
| b) Sondermaße                                           | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                       |
| c) max. Größe                                           | 2500<br>x<br>5000                   | 1250<br>x<br>2500                   | 3000<br>x<br>3000                   | 1300<br>x<br>3000                   | 3500<br>x<br>5000                   | 1250/<br>2500 x<br>2500             | 2500<br>x<br>1000                   | 2500<br>x<br>2500                   | 2500<br>x<br>1000                   | unbeh.<br>3500                      | unbeh.<br>5000                      | unbeh.<br>5000 x<br>3000              | unbeh.<br>5000                      | 1500/<br>3000 x<br>5000             | 1375/<br>2625 x<br>2625             | 1500/<br>3000 x<br>5000             | 1500/<br>3000 x<br>5000 |
| d) min. Größe                                           | 500<br>x<br>625                     | 500<br>x<br>875                     | 625<br>x<br>625                     | 625<br>x<br>1250                    | 625<br>x<br>625                     | 625/<br>875 x<br>625                | 500<br>x<br>500                     | 1250<br>x<br>1750                   | 500<br>x<br>500                     | 500<br>x<br>500                     | 500<br>x<br>500                     | 500<br>x<br>500                       | 500<br>x<br>500                     | 500<br>x<br>625                     | 875/<br>1000 x<br>625               | 875/<br>1250                        | 875/<br>1250            |
| <b>III. Ausführungsformen</b>                           |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| a) 2-flügelig                                           |                                     |                                     |                                     | -/●                                 | ●                                   | -/●                                 |                                     | ●                                   |                                     |                                     |                                     |                                       |                                     | -/●                                 | -/●                                 | -/●                                 | -/●                     |
| b) Schiebetüren                                         |                                     |                                     | ●                                   |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| c) Oberblenden                                          | ●                                   |                                     |                                     |                                     | ●                                   |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     | ●                                   |                                     | ●                                   | ●                       |
| <b>IV. Oberflächen</b>                                  |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| a) Furnier                                              | ●                                   |                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                       |
| b) Lackiert                                             | ●                                   |                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                       |
| c) HPL                                                  | ●                                   |                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                       |
| d) CPL                                                  | ●                                   |                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                       |
| e) Folie                                                | ●                                   |                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                       |
| f) Sonstige                                             | ●                                   |                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                       |
| <b>V. Klimaklassen, Beanspruchungsgruppen nach RAL</b>  | III/E                               | III/E                               | III                                 | II/-                                | III/E                               | II/-                                | III/-                               | II/E                                | II/E                                |                                     |                                     |                                       |                                     | III/E                               | IV/-                                | III/E                               | III/E                   |
| <b>VI. Zusatzfunktionen</b>                             |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| a) Wärmeschutz (U-Wert)                                 | ●                                   |                                     |                                     |                                     | ●                                   | 32/37                               | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   |                                       | ●                                   | ●                                   |                                     | ●                                   | ●                       |
| b) Schallschutz                                         | 50 dB                               | 32                                  | 37                                  | 37                                  | 50                                  | 37                                  | 37                                  | 32                                  | 37                                  | 32                                  | 42                                  | 37                                    | 3                                   | 32                                  | 32                                  | 37                                  | 37                      |
| c) Brandschutz                                          | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   |                                     |                                     |                                     | ●                                   | ●                                   | ●                                   | ●                                     | ●                                   |                                     |                                     |                                     |                         |
| d) Einbruchhemmung (WK?)                                | 2/3/4                               |                                     |                                     |                                     | 2/3                                 |                                     |                                     | 2                                   |                                     | 2/3                                 | 2/3-2                               |                                       | 2/3                                 | 2/3/4<br>2/3                        |                                     | 2/3<br>2/3                          | 2/3<br>2/3              |
| e) Strahlenschutz                                       | ●                                   |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     | ●/-                                 |                                     | ●/-                                 | ●/-                     |
| f) Nassraumeinsatz                                      |                                     | ●                                   |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| <b>VII. Eingesetzte Materialien</b>                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| 1. Mittellage                                           |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| a) Wabeneinlage                                         |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| b) Röhrenspanstreifen                                   |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| c) Vollspan <sup>1)</sup> , mehrschichtig <sup>2)</sup> | ●                                   |                                     | ●                                   |                                     | ●                                   |                                     |                                     | ●                                   |                                     |                                     |                                     |                                       |                                     | ●                                   |                                     | ●                                   | ●                       |
| d) Sandwich-Aufbau (Spezialeinlagen)                    | ●                                   |                                     |                                     |                                     | ●                                   |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     | ●                                   |                                     | ●                                   | ●                       |
| e) Vollholz                                             |                                     |                                     |                                     |                                     |                                     |                                     | ●                                   |                                     | ●                                   |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| f) Hartschaumstoff                                      |                                     |                                     |                                     |                                     |                                     |                                     | ●                                   |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| g) Sonstige                                             |                                     |                                     |                                     | ●                                   |                                     |                                     |                                     |                                     |                                     | ●                                   | ●                                   | ●                                     | ●                                   |                                     | ●                                   |                                     |                         |
| 2. Sperrschicht                                         |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| a) Dünnschanplatte                                      |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| b) Hartfaserplatte                                      |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| c) Sperrholzplatte                                      |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| d) MDF-Platte                                           |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| e) HDF-Platte                                           | ●                                   |                                     | ●                                   |                                     | ●                                   |                                     |                                     | ●                                   |                                     |                                     |                                     |                                       |                                     | ●                                   |                                     | ●                                   | ●                       |
| f) Sonstige                                             |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| 3. Rahmen                                               |                                     |                                     |                                     |                                     |                                     |                                     | ●                                   |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| a) Massivholz                                           | ●                                   |                                     |                                     | ●                                   | ●                                   |                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                                   | ●                                     | ●                                   | ●                                   | ●                                   | ●                                   | ●                       |
| b) MDF                                                  |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| c) Multiplex                                            | FSH                                 |                                     | FSH                                 |                                     | FSH                                 |                                     |                                     | FSH                                 |                                     |                                     |                                     |                                       |                                     | FSH                                 |                                     | FSH                                 | FSH                     |
| d) Tischlerplatte                                       |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| e) Spanplatte                                           |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |
| f) Sonstige                                             |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                       |                                     |                                     |                                     |                                     |                         |

**I – Oberflächen – Sonstige**

- 1 – Einleger
- 2 – Eingefräste Rillen
- 3 – Applikationen
- 4 – Rund-/Segmentbogen
- 5 – Querriese
- 6 – Rundkanten
- 7 – Karmies

**IV – Oberflächen – Sonstige**

- 1 – geölt
- 2 – gebürstet
- 3 – gewachst
- 4 – Massivholz
- 5 – Linoleum
- 6 – Siebdruck
- 7 – Kunststoff
- 8 – Granit
- 9 – roh

- 10 – Karat
- 11 – Melamin KT beschichtet
- 12 – Multiplex

**VII – Mittellage – Sonstige**

- 1 – Massivholz
- 2 – Röhrenspanplatte
- 3 – Massivanleimer
- 4 – ComTür – Spezialeinlage
- 5 – Delignit
- 6 – Vano Stegeinlage
- 7 – Stäbchenplatte



| Hersteller/Vertreiber                                   | ComTür                | ComTür          | ComTür                    | ComTür                       | ComTür | ComTür | Huga       | Huga                    | Huga            | Huga                | Huga        | Huga     | Huga       | Huga | Huga    |   |
|---------------------------------------------------------|-----------------------|-----------------|---------------------------|------------------------------|--------|--------|------------|-------------------------|-----------------|---------------------|-------------|----------|------------|------|---------|---|
|                                                         | Mediterran            | System Portadea | Wega-Massiv Wega-Exclusiv | Vienna Solid Vienna Exclusiv | Stil   | Bogen  | Huga-Basic | Huga-Classic Collection | Schallschutz    | Brandschutz T30/T90 | Rauchschutz | Nassraum | Feuchtraum | WK2  | ET2/WK3 |   |
| <b>I. Oberflächengestaltung/-gliederung</b>             |                       |                 |                           |                              |        |        |            |                         |                 |                     |             |          |            |      |         |   |
| a) Füllungen                                            |                       | ●               | ●                         | ●                            | ●      | ●      | ●          | ●                       |                 |                     |             |          |            |      |         |   |
| b) Kassetten                                            |                       |                 |                           |                              |        |        | ●          | ●                       |                 |                     |             |          |            |      |         |   |
| c) Glasausschnitte                                      | ●                     | ●               |                           | ●                            | ●      | ●      | ●          | ●                       | ●               | ●                   |             |          |            |      |         |   |
| d) Sprossenrahmen                                       | ●                     | ●               |                           |                              | ●      | ●      | ●          | ●                       | ●               | ●                   |             |          |            |      |         |   |
| e) aufgesetzte Leisten                                  |                       | ●               |                           | ●                            | ●      | ●      |            | ●                       | ●               | ●                   |             |          |            | ●    | ●       |   |
| f) Intarsien                                            |                       |                 | ●                         |                              |        |        | ●          | ●                       | ●               | ●                   |             |          |            | ●    | ●       |   |
| g) Sonstige                                             | 7,8                   | 1,1             | 7,8,11                    | 11                           |        | 7      | ●          | ●                       |                 |                     | ●           |          |            |      |         |   |
| <b>II. Verfügbare Maße</b>                              |                       |                 |                           |                              |        |        |            |                         |                 |                     |             |          |            |      |         |   |
| a) DIN-Maße                                             | ●                     | ●               | ●                         | ●                            | ●      | ●      |            |                         | ●               |                     | ●           | ●        | ●          | ●    | ●       | ● |
| b) Sondermaße                                           | ●                     | ●               | ●                         | ●                            | ●      | ●      |            | ●                       |                 |                     | ●           | ●        | ●          | ●    | ●       | ● |
| c) max. Größe                                           | flexibel              |                 |                           |                              |        |        |            |                         |                 | 250 x 300           |             |          |            |      |         |   |
| d) min. Größe                                           | flexibel              |                 |                           |                              |        |        |            |                         | 62,5 x 117,5    |                     |             |          |            |      |         |   |
| <b>III. Ausführungsformen</b>                           |                       |                 |                           |                              |        |        |            |                         |                 |                     |             |          |            |      |         |   |
| a) 2-flügelig                                           | ●                     | ●               | ●                         | ●                            | ●      | ●      | ●          | ●                       | ●               | ●                   | ●           |          |            |      |         |   |
| b) Schiebetüren                                         | ●                     | ●               | ●                         | ●                            | ●      | ●      | ●          | ●                       |                 | ●                   | ●           |          |            |      |         |   |
| c) Oberblenden                                          | ●                     | ●               | ●                         | ●                            | ●      | ●      | ●          | ●                       | ●               | ●                   | ●           |          |            |      |         |   |
| <b>IV. Oberflächen</b>                                  |                       |                 |                           |                              |        |        |            |                         |                 |                     |             |          |            |      |         |   |
| a) Furnier                                              |                       | ●               | ●                         | ●                            | ●      | ●      | ●          | ●                       | ●               | ●                   |             |          |            | ●    | ●       |   |
| b) Lackiert                                             | ●                     | ●               | ●                         | ●                            | ●      | ●      | ●          | ●                       | ●               | ●                   |             |          |            | ●    | ●       |   |
| c) HPL                                                  |                       |                 |                           |                              |        |        | ●          | ●                       | ●               | ●                   | ●           | ●        | ●          | ●    | ●       |   |
| d) CPL                                                  |                       |                 |                           |                              |        |        | ●          | ●                       | ●               | ●                   |             | ●        | ●          | ●    | ●       |   |
| e) Folie                                                |                       |                 |                           |                              |        |        | ●          | ●                       | ●               | ●                   |             |          |            | ●    | ●       |   |
| f) Sonstige                                             | 1,4,9                 | 9               | 1,4,9                     |                              | 9      | 9      | ●          | ●                       | ●               | ●                   |             |          |            | ●    | ●       |   |
| <b>V. Klimaklassen, Beanspruchungsgruppen nach RAL</b>  |                       |                 |                           |                              |        |        |            |                         |                 |                     |             |          |            |      |         |   |
| <b>VI. Zusatzfunktionen</b>                             |                       |                 |                           |                              |        |        |            |                         |                 |                     |             |          |            |      |         |   |
| a) Wärmeschutz (U-Wert)                                 |                       |                 |                           |                              |        |        |            |                         |                 |                     |             |          |            |      | ●       | ● |
| b) Schallschutz                                         | 32 – 42 dB            |                 |                           |                              |        |        |            |                         | ●               | ●                   | ●           |          |            | ●    | ●       | ● |
| c) Brandschutz                                          | E30 E90 + Rauchschutz |                 |                           |                              |        |        |            |                         | ●               | ●                   | ●           |          |            | ●    | ●       | ● |
| d) Einbruchhemmung (WK?)                                |                       |                 |                           |                              |        |        |            |                         | ●               | ●                   | ●           |          |            | ●    | ●       | ● |
| e) Strahlenschutz                                       |                       |                 |                           |                              |        |        |            |                         | ●               |                     |             |          |            |      |         |   |
| f) Nassraumeinsatz                                      |                       |                 |                           |                              |        |        |            |                         |                 |                     |             |          |            | ●    |         |   |
| <b>VII. Eingesetzte Materialien</b>                     |                       |                 |                           |                              |        |        |            |                         |                 |                     |             |          |            |      |         |   |
| <b>1. Mittellage</b>                                    |                       |                 |                           |                              |        |        |            |                         |                 |                     |             |          |            |      |         |   |
| a) Wabeneinlage                                         |                       |                 |                           |                              |        |        | ●          | ●                       |                 |                     |             |          |            | ●    |         |   |
| b) Röhrenspanstreifen                                   |                       |                 |                           |                              |        |        | ●          | ●                       |                 |                     |             |          |            | ●    |         |   |
| c) Vollspan <sup>1)</sup> , mehrschichtig <sup>2)</sup> |                       |                 |                           |                              |        |        | ●          | ●                       | ● <sup>2)</sup> | ●                   | ●           |          |            | ●    | ●       |   |
| d) Sandwich-Aufbau (Spezialeinlagen)                    |                       |                 |                           |                              |        |        | ●          | ●                       | ●               | ●                   | ●           |          |            | ●    | ●       | ● |
| e) Vollholz                                             | ●                     | ●               | ●                         | ●                            | ●      | ●      |            |                         |                 |                     |             |          |            |      |         |   |
| f) Hartschaumstoff                                      |                       |                 |                           |                              |        |        |            |                         |                 |                     |             | ●        |            |      |         |   |
| g) Sonstige                                             |                       |                 | 4                         |                              |        |        |            |                         | ●               | ●                   | ●           |          |            |      |         |   |
| <b>2. Sperrschicht</b>                                  |                       |                 |                           |                              |        |        |            |                         |                 |                     |             |          |            |      |         |   |
| a) Dünnschicht                                          |                       |                 |                           |                              |        |        | ●          | ●                       |                 |                     |             |          |            |      |         |   |
| b) Hartfaserplatte                                      |                       |                 |                           |                              |        |        | ●          | ●                       |                 |                     |             |          | ●          | ●    | ●       | ● |
| c) Sperrholzplatte                                      |                       |                 |                           |                              |        |        |            |                         | ●               | ●                   | ●           |          |            |      |         |   |
| d) MDF-Platte                                           |                       |                 |                           |                              |        |        | ●          | ●                       | ●               | ●                   | ●           |          |            | ●    | ●       | ● |
| e) HDF-Platte                                           |                       | ●               | ●                         |                              | ●      | ●      | ●          | ●                       | ●               | ●                   | ●           |          |            | ●    | ●       | ● |
| f) Sonstige                                             | ●                     |                 | ●                         |                              |        |        |            |                         |                 |                     |             |          |            |      |         |   |
| <b>3. Rahmen</b>                                        |                       |                 |                           |                              |        |        |            |                         |                 |                     |             |          |            |      |         |   |
| a) Massivholz                                           |                       | ●               | ●                         | ●                            | ●      | ●      | ●          | ●                       | ●               | ●                   |             |          |            | ●    | ●       | ● |
| b) MDF                                                  |                       |                 |                           |                              |        |        | ●          | ●                       |                 |                     |             |          |            |      |         |   |
| c) Multiplex                                            | ●                     |                 |                           |                              |        |        |            |                         |                 |                     |             |          |            |      | ●       | ● |
| d) Tischlerplatte                                       |                       | ●               | ●                         | ●                            | ●      | ●      |            |                         |                 |                     |             |          |            |      |         |   |
| e) Spanplatte                                           |                       |                 |                           |                              |        |        |            |                         |                 |                     |             |          |            |      |         |   |
| f) Sonstige                                             |                       |                 |                           |                              |        |        |            |                         |                 |                     |             | ●        | ●          | ●    | ●       | ● |

**I – Oberflächen – Sonstige**

- 1 – Einleger
- 2 – Eingefräste Rillen
- 3 – Applikationen
- 4 – Rund-/Segmentbogen
- 5 – Querfrieße
- 6 – Rundkanten
- 7 – Karmies

**IV – Oberflächen – Sonstige**

- 1 – geölt
- 2 – gebürstet
- 3 – gewachst
- 4 – Massivholz
- 5 – Linoleum
- 6 – Siebdruck

- 7 – Kunststoff
- 8 – Granit
- 9 – roh

- 10 – Karat
- 11 – Melamin KT beschichtet
- 12 – Multiplex

**VII – Mittellage – Sonstige**

- 1 – Massivholz
- 2 – Röhrenspanplatte
- 3 – Massivanleimer
- 4 – ComTür – Spezialeinlage
- 5 – Delignit
- 6 – Vano Stegeinlage
- 7 – Stäbchenplatte

